

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

1-5. (cancelled)

6. (currently amended) A method to make an inflatable bladder with suitable curing and anti-tack properties for use with an apparatus for manufacturing pneumatic tires comprising the steps of:

mixing at least a first natural rubber and chlorosulfonated polyethylene to form a mixture, said mixture forming an anti-tack rubber having suitable curing and anti-tack properties for use with the inflatable bladder in manufacturing pneumatic tires;

forming said anti-tack rubber into a first ply; and

adhering said first ply to an elastomeric material, wherein said elastomeric material forms a second ply of the inflatable bladder.

7. (original) A method according to claim 6, wherein said adhering step comprises adhering said first ply to said second ply by use of an autoclave.

8-23. (cancelled)

24. (currently amended) A method to make an inflatable bladder for use with an apparatus for manufacturing pneumatic tires comprising the steps of:

mixing at least a first natural rubber and chlorosulfonated polyethylene to form an anti-tack rubber;

forming said anti-tack rubber into a first ply; and

adhering said first ply to an elastomeric material, wherein said elastomeric material forms a second ply of the inflatable bladder.

25. (previously presented) A method according to claim 24, wherein said adhering step comprises adhering said first ply to said second ply by use of an autoclave.

26. (cancelled)

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**Amendments to the Drawings:**

No amendments are made to the Drawings herein.